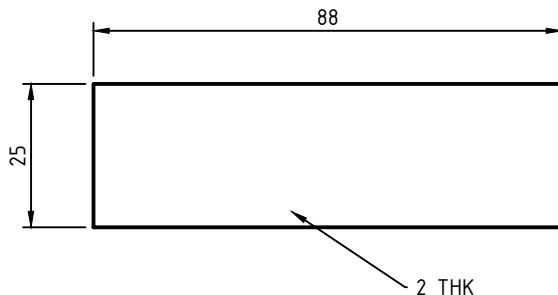


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UNCONTROLLED COPY

NOTE:-

- 1) ALL TECHNICAL REQUIREMENTS SHALL BE CONFIRMED TO EN45545 HL-3
- 2) SPECIFICATION : EPDM,COLOUR:BLACK,Hs:60-80 (SHORE A)

1	-	-	PACKING	88x25x2THK	EPDM	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	
			PRODUCT	MUMBAI METRO CAR L2 & L7		
			REF DRG			
			MATERIAL	EPDM		
			HEAT TREAT.	APPD	MS	
			SURFACE TREAT.	REVD	GD	
			TITLE	CHKD	SK	
				DRWN	PR	
				SCALE		SHEET
				2:1		1 OF 1
				DRG No.		Wt.(Kg)
						0
						ALT
GRADE No.	ECN 52510117	DATE 29/01/2020	BY MR	CHKD SK	APPD MS	
VALUE	1) NOTE UPDATED					
SYMBOL						
SURFACE	ALT.NO	ECN NO/CHANGES				
ROUGHNESS						

BEML LIMITED

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